## Quality Guarantee

KS 9 Shelf file - glued version

## We hereby confirm that our "KS 9 Shelf file - glued version" fulfils the following characteristics:

## Base paper

- 100\% bleached cellulose
- without the usage of recycling fibres
- free of wooden fibres

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MATERIALS

- Kappa level $<5=$ lignin-free
- pH 7.5-10.0 = acid-free (in accordance with ISO 6588-1:2020)
- alkaline buffer > 2\% natural calcium carbonate (GCC)
- sizing: neutral/synthetic (without alum additive)
- top surface sizing: Cobb60 in accordance with ISO $535<25$
- without optical brightening agents
- light-fastness approx. 7 - 8 (= extremely good) in accordance with the wool scale (EN ISO 105-B02)
- no bleeding in accordance with DIN ISO 16245:2012
- high abrasion resistance in accordance with DIN 53109:2008
- Photographic Activity Test (PAT) passed in accordance with ISO 1891 6:2007


## Glue used for the corrugated board

- starch-based adhesive
- $\mathrm{pH}>8.0$
- moisture-proof gumming


## Glue bonding

- dispersion glue free of solvents and plasticizers (softening agents)

This quality corresponds to the technological basis of the following standards:

DIN EN ISO 9706
DIN ISO 16245 - type A

ANSI/ NISO Z.39.48

DIN 6738:2007

Information and documentation - Paper for documents - Requirements for permanence
Information and documentation - Boxes, file covers and other enclosures, made from cellulosic materials, for storage of paper and parchment documents.

American National Standard for Permanence of Paper for Publications and Documents in Libraries and Archives

Highest level of permanency LDK 24-85

We guarantee legally-binding that the above stated material meets the listed characteristics.
The material is ageing-resistant and provides active protection for the artefact.

KLUG-CONSERVATION May 2024
R Pauphamers
Peter Langhammer

Quality Assurance

